

Work Order ID 55006

January 5, 2010 12:37:25 PM



Page 1

Item ID: D2237

Accept



Setup Start



Revision ID:

Stop



Item Name: Striker Plate

Start Date: 05/01/2010 Start Qty: 20.00

Cust Item ID:

Required Date: 08/01/2010 Req'd Qty: 20.00

Customer:

Reference:

Run Start



Approvals: Process Plan: *PL*

Date: 10-1-05 Tooling:

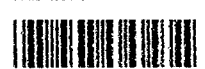
Date:

QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2237

Rev D1

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D Dwg Rev: D1 Prog Rev: D1 Q2-Deburr if necessary

364.030

Deburr (31X) m-d 10/01/18

(34)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

10-1-18

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

2) 8/10/18

counter (31) p

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Small Fab

Small Fab

Memo

0.00

0.00

JB 10/01/27

(31) ✓

Small Fab

1-Form as per drawing

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

⇒ 10/01/27

(31) /

150



Packaging

Packaging

Identify as per dwg & Stock Location: 10

Memo

0.00

0.00

10-1-27 (31x) 51

W/O:		WORK ORDER CHANGES					
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Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

6/10/27

MF 10-1-27

W/O:		WORK ORDER CHANGES					
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Picklist Print

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Page 1

Work Order ID: 55006

Parent Item: D2237

Parent Item Name: Striker Plate

Start Date: 05/01/2010

Required Date: 08/01/2010

Start Qty: 20.00

Required Qty: 20.00

Comments:

Component Item ID Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S22GA		Purchased	No			100	sf	34.3500	0.2105	.4		

304/316 .032 Sheet

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

34.35

109023

32.45

109088

1.9

109057

109057

(30)

R10-1-18

W/O:		WORK ORDER CHANGES					
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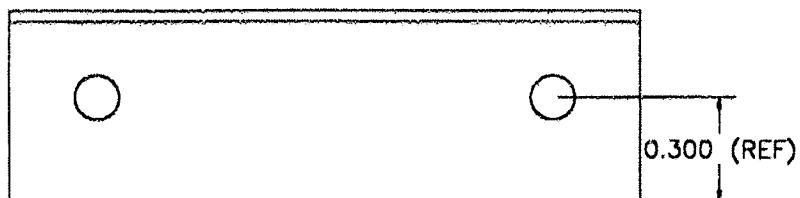
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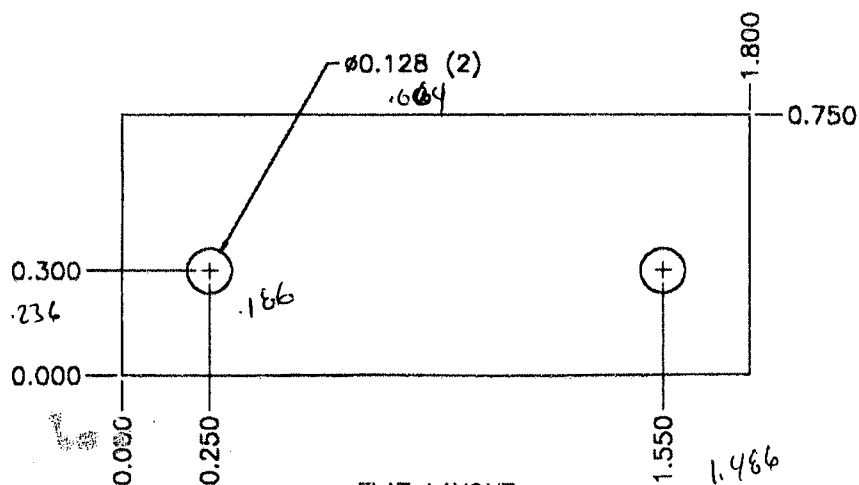
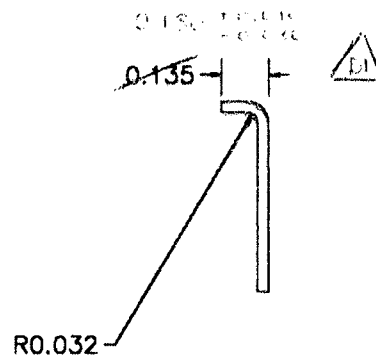


DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. 0
CHECKED	APPROVED	D2237	SHEET 1 OF 1
DATE		TITLE	SCALE
94:10:25		STRIKER PLATE	2:1
DI	48 04 06 15	UPDATE DIMENSIONS	

RELEASED
97/12/17 DS



BEND DETAIL



FLAT LAYOUT

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 55004
PP 10-1-05

MATERIAL: 304/316 SS, 0.034 THICK

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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